



**APPROVAL OF WELDING CONSUMABLES CERTIFICATE**  
No. QBI003623PU/002

**This is to certify** that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	<b>Flux-cored wire/gas combination</b>
<i>Type</i>	<b>DUAL SHIELD II 81-K2/C1</b>
<i>Class</i>	<b>5Y40S H10</b>
<i>Manufacturer</i>	<b>ESAB SEAH CORP.</b>
<i>Place of manufacture</i>	<b>56, JEONGDONG-RO 62BEON-GIL (SEONGJU-DONG), SEONGSAN-GU, 641-120 CHANGWON REPUBLIC OF KOREA</b>
<i>Reference standards</i>	<b>Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships</b>

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **PUSAN** on **July 28, 2023**. This Certificate is valid until **August 31, 2024**



RINA Services S.p.A.  
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This certificate consists of this page and 1 enclosure





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Enclosure - Page 1 of 1

DUAL SHIELD II 81-K2/C1

ESAB SEAH CORP.

56, JEONGDONG-RO 62BEON-GIL  
(SEONGJU-DONG), SEONGSAN-GU, -  
641-120 CHANGWON - REPUBLIC OF  
KOREA

Class

5Y40S H10

Diameters

1.2, 1.4, 1.6

mm

Welding positions

all positions including vertical  
in downward direction

Type of current

direct current reverse polarity

PUSAN July 28, 2023



A handwritten signature in black ink, appearing to read 'clay', is written over the RINA logo.

RINA Services S.p.A.  
Via Corsica, 12 - 16128 Genova  
Tel +39 010 53851  
Fax +39 010 5351000

